

SAFETY DATA SHEET

Version 6.9 Revision Date 03/02/2024 Print Date 07/13/2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Hexamethylenediamine

Product Number : H11696 Brand : Aldrich

Index-No. : 612-104-00-9 CAS-No. : 124-09-4

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption

(40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by

MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.

3050 SPRUCE ST ST. LOUIS MO 63103 UNITED STATES

Telephone : +1 314 771-5765 Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-

527-3887 CHEMTREC (International) 24

Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Oral (Category 4), H302 Acute toxicity, Dermal (Category 4), H312 Skin corrosion (Category 1B), H314

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Serious eye damage (Category 1), H318 Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335 Short-term (acute) aquatic hazard (Category 3), H402

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word Danger

Hazard Statements

H302 + H312 Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage.

H335 May cause respiratory irritation.

H402 Harmful to aquatic life.

Precautionary Statements

P260 Do not breathe dust.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face

protection.

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel

unwell. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated

clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable

for breathing. Immediately call a POISON CENTER/ doctor. IF IN EYES: Rinse cautiously with water for several minutes.

P305 + P351 + P338 + IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsing. Immediately call a POISON CENTER/ doctor.

P363 Wash contaminated clothing before reuse.

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/ container to an approved waste disposal

plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : 1,6-Diaminohexane

1,6-Hexanediamine

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CAS-No. : 124-09-4 EC-No. : 204-679-6 Index-No. : 612-104-00-9

Component	Classification	Concentration
hexamethylenediamine		
	Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; STOT SE 3; Aquatic Acute 3; H302, H312, H314, H318, H335, H402	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

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5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NOx)

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Remove container from danger zone and cool with water. Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture.

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

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7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed. Dry.

Hygroscopic. Store under inert gas.

Storage class

Storage class (TRGS 510): 8A: Combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

ingredients with workplace control parameters				
Component	CAS-No.	Value	Control parameters	Basis
hexamethylenedia mine	124-09-4	TWA	0.5 ppm	USA. ACGIH Threshold Limit Values (TLV)
		TWA	1 ppm	USA. Workplace Environmental Exposure Levels (WEEL)
		PEL	0.5 ppm 2.3 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

8.2 Exposure controls

Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm Break through time: 480 min

Material tested: KCL 741 Dermatril® L

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This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell,

Internet: www.kcl.de).

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm Break through time: 480 min

Material tested: KCL 741 Dermatril® L

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

Recommended Filter type: Filter A-(P2)

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when dusts are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance Form: crystalline

Color: colorless

b) Odor No data available

c) Odor Threshold No data available

d) pH 12.4 at 100 g/l at 25 °C (77 °F)

e) Melting point/range: 42 - 45 °C (108 - 113 °F) - lit.

point/freezing point

f) Initial boiling point and boiling range

204 - 205 °C 399 - 401 °F

g) Flash point 80 °C (176 °F) - closed cup

h) Evaporation rate No data available

i) Flammability (solid,

gas)

No data available

j) Upper/lower Upper explosion limit: 6.3 %(V) flammability or Lower explosion limit: 0.7 %(V)

explosive limits

k) Vapor pressure 10 hPa at 78.47 °C (173.25 °F)

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I) Vapor density No data available

m) Density 0.89 g/cm3 at 25 °C (77 °F) - lit.

Relative density 0.97819.5 °C - OECD Test Guideline 109

n) Water solubility 0.637 g/l at 20 °C (68 °F) - OECD Test Guideline 105 - soluble

o) Partition coefficient: log Pow: 0.02

n-octanol/water

p) Autoignition 315 °C (599 °F) at 1,027 hPa

temperature

q) Decomposition No data available

temperature

r) Viscosity No data availables) Explosive properties No data available

t) Oxidizing properties none

9.2 Other safety information

Surface tension 71.5 mN/m at 1g/l at 20 °C (68 °F) - OECD Test Guideline 115

SECTION 10: Stability and reactivity

10.1 Reactivity

Forms explosive mixtures with air on intense heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical. The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) . hygroscopic

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 1,160 mg/kg (EC Directive 92/69/EEC B.1 Acute Toxicity (Oral))

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of

perforation of the esophagus and the stomach. Inhalation: Irritating to respiratory system. Inhalation: Irritating to respiratory system.

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of

respiratory tract

LD50 Dermal - Rat - male and female - 1,900 mg/kg

(Regulation (EC) No. 440/2008, Annex, B.3)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Skin corrosion/irritation

Skin - In vitro study Result: Corrosive

(OECD Test Guideline 435)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Risk of serious damage to eyes. - 4 h (Regulation (EC) No. 440/2008, Annex, B.5) Remarks: Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: in vitro test Test system: rat hepatocytes Method: OECD Test Guideline 482

Result: negative

Test Type: sister chromatid exchange assay Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: sister chromatid exchange assay Test system: Chinese hamster ovary cells

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Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 479

Result: negative

Test Type: Chromosome aberration test

Species: Rat

Application Route: Oral

Method: OECD Test Guideline 475

Result: negative

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Inhalation - May cause respiratory irritation. - Upper respiratory tract

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: MO1180000

burning sensation, Cough, wheezing, laryngitis, Shortness of breath, spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Handle in accordance with good industrial hygiene and safety practice.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

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SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish static test LC50 - Pimephales promelas (fathead minnow) - 1,825

mg/l - 96 h

(OECD Test Guideline 203)

Toxicity to daphnia and other aquatic

invertebrates

static test EC50 - Daphnia magna (Water flea) - 19.8 mg/l - 48 h

(OECD Test Guideline 202)

Toxicity to algae static test ErC50 - Pseudokirchneriella subcapitata (green algae) - >

100 mg/l - 72 h

(OECD Test Guideline 201)

Toxicity to bacteria static test EC50 - activated sludge - 1,558 mg/l - 3 h

(OECD Test Guideline 209)

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d

Result: 82 % - Readily biodegradable.

(OECD Test Guideline 301D)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Biological effects:

Forms corrosive mixtures with water even if diluted. Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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SECTION 14: Transport information

DOT (US)

UN number: 2280 Class: 8 Packing group: III

Proper shipping name: Hexamethylenediamine, solid

Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG

UN number: 2280 Class: 8 Packing group: III EMS-No: F-A, S-B

Proper shipping name: HEXAMETHYLENEDIAMINE, SOLID

IATA

UN number: 2280 Class: 8 Packing group: III

Proper shipping name: Hexamethylenediamine, solid

SECTION 15: Regulatory information

SARA 302 Components

This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

hexamethylenediamine CAS-No. Revision Date 2016-09-09

SECTION 16: Other information

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the

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information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact mlsbranding@sial.com.

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