

## SAFETY DATA SHEET

Version 6.8  
Revision Date 03/02/2024  
Print Date 07/14/2024**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : Cyclohexanone

Product Number : W390909

Brand : Aldrich

Index-No. : 606-010-00-7

CAS-No. : 108-94-1

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES

Telephone : +1 314 771-5765

Fax : +1 800 325-5052

**1.4 Emergency telephone**

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 3), H226  
Acute toxicity, Oral (Category 4), H302  
Acute toxicity, Inhalation (Category 4), H332

Acute toxicity, Dermal (Category 4), H312  
 Skin irritation (Category 2), H315  
 Serious eye damage (Category 1), H318  
 Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard Statements

H226 Flammable liquid and vapor.  
 H302 + H312 + H332 Harmful if swallowed, in contact with skin or if inhaled.  
 H315 Causes skin irritation.  
 H318 Causes serious eye damage.  
 H335 May cause respiratory irritation.

Precautionary Statements

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
 P233 Keep container tightly closed.  
 P240 Ground/bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
 P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.  
 P261 Avoid breathing mist or vapors.  
 P264 Wash skin thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P271 Use only outdoors or in a well-ventilated area.  
 P280 Wear protective gloves/ eye protection/ face protection.  
 P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
 P332 + P313 If skin irritation occurs: Get medical advice/ attention.  
 P362 Take off contaminated clothing and wash before reuse.  
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
 P403 + P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.  
 P501 Dispose of contents/ container to an approved waste disposal plant.

## 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

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**SECTION 3: Composition/information on ingredients****3.1 Substances**

Formula : C<sub>6</sub>H<sub>10</sub>O  
Molecular weight : 98.14 g/mol  
CAS-No. : 108-94-1  
EC-No. : 203-631-1  
Index-No. : 606-010-00-7

Component	Classification	Concentration
<b>Cyclohexanone</b>		
	Flam. Liq. 3; Acute Tox. 4; Skin Irrit. 2; Eye Dam. 1; STOT SE 3; H226, H302, H332, H312, H315, H318, H335	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

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**SECTION 4: First aid measures****4.1 Description of first-aid measures****General advice**

Show this material safety data sheet to the doctor in attendance.

**If inhaled**

After inhalation: fresh air.

**In case of skin contact**

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

**In case of eye contact**

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

**If swallowed**

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

**4.2 Most important symptoms and effects, both acute and delayed**

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

**4.3 Indication of any immediate medical attention and special treatment needed**

No data available

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>) Foam Dry powder

#### Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

### 5.2 Special hazards arising from the substance or mixture

Carbon oxides

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

### 5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### 5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.

Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

### 6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

### 6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemisorb® ).

Dispose of properly. Clean up affected area.

### 6.4 Reference to other sections

For disposal see section 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

#### Advice on safe handling

Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

#### Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

### Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

## 7.2 Conditions for safe storage, including any incompatibilities

### Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

### Storage class

Storage class (TRGS 510): 3: Flammable liquids

## 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Cyclohexanone	108-94-1	TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		STEL	50 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		TWA	25 ppm 100 mg/m <sup>3</sup>	USA. NIOSH Recommended Exposure Limits
		Potential for dermal absorption		
		TWA	50 ppm 200 mg/m <sup>3</sup>	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		PEL	25 ppm 100 mg/m <sup>3</sup>	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

### Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
Cyclohexanone	108-94-1	1,2-Cyclohexanediol	80 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	End of shift at end of workweek			
		Cyclohexanol	8 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift (As soon as possible after exposure ceases)			

## 8.2 Exposure controls

### Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

### Personal protective equipment

#### Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

#### Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0.7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Splash contact

Material: Viton®

Minimum layer thickness: 0.7 mm

Break through time: 120 min

Material tested: Vitoject® (KCL 890 / Aldrich Z677698, Size M)

#### Body Protection

Flame retardant antistatic protective clothing.

### Respiratory protection

Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

### Control of environmental exposure

Do not let product enter drains. Risk of explosion.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- |   |  |
|---|--|
| a) Appearance                                   | Form: clear, liquid<br>Color: colorless, to, light yellow          |
| b) Odor   | stinging   |
| c) Odor Threshold                               | 0.12 ppm   |
| d) pH   | ca.7 at 70 g/l at 20 °C (68 °F)                                    |
| e) Melting point/freezing point                 | Melting point/range: -47 °C (-53 °F) - lit.                        |
| f) Initial boiling point and boiling range      | 155 °C 311 °F - lit.   |
| g) Flash point                                  | 44 °C (111 °F) - closed cup  |
| h) Evaporation rate                             | No data available  |
| i) Flammability (solid, gas)                    | No data available  |
| j) Upper/lower flammability or explosive limits | Upper explosion limit: 9.4 %(V)<br>Lower explosion limit: 1.1 %(V) |
| k) Vapor pressure                               | ca.7 hPa at 30 °C (86 °F)  |
| l) Vapor density                                | 3.39 - (Air = 1.0)   |
| m) Density                                      | 0.947 g/cm <sup>3</sup> at 25 °C (77 °F) - lit.                    |
| Relative density                                | No data available  |
| n) Water solubility                             | 86 g/l at 20 °C (68 °F)  |
| o) Partition coefficient: n-octanol/water       | log Pow: 0.86 at 25 °C (77 °F) - Bioaccumulation is not expected.  |
| p) Autoignition temperature                     | 420 °C (788 °F) at 1,013 hPa                                       |
| q) Decomposition                                | No data available  |

- temperature
- r) Viscosity No data available
- s) Explosive properties No data available
- t) Oxidizing properties none

## 9.2 Other safety information

Surface tension	35.05 mN/m at 20 °C (68 °F)
Relative vapor density	3.39 - (Air = 1.0)

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

Risk of explosion with:  
Nitric acid  
hydrogen peroxide  
Oxidizing agents  
mineral acids

### 10.4 Conditions to avoid

Heating.

### 10.5 Incompatible materials

No data available

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - male - 1,620 mg/kg

Remarks: (ECHA)

Symptoms: Stomach/intestinal disorders, Risk of aspiration upon vomiting., Aspiration may cause pulmonary edema and pneumonitis.

LC50 Inhalation - Rat - male and female - 4 h - > 6.2 mg/l - vapor

Remarks: (ECHA)

Symptoms: In high doses:, Irritation symptoms in the respiratory tract.



LD50 Dermal - Rabbit - 1,100 mg/kg  
Remarks: (External MSDS)

### **Skin corrosion/irritation**

Skin - Rabbit

Result: Irritating to skin. - 4 h  
(OECD Test Guideline 404)

Remarks: Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

### **Serious eye damage/eye irritation**

Eyes - In vitro study

Result: Irreversible effects on the eye

Remarks: (ECHA)

Remarks: Risk of corneal clouding.

### **Respiratory or skin sensitization**

Maximization Test - Guinea pig

Result: negative

Remarks: (ECHA)

### **Germ cell mutagenicity**

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Ames test

Test system: Escherichia coli/Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: unscheduled DNA synthesis assay

Test system: human diploid fibroblasts

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 482

Result: negative

Test Type: Micronucleus test

Species: Mouse

Cell type: Bone marrow

Application Route: Oral

Method: OECD Test Guideline 474

Result: negative

### **Carcinogenicity**

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

**Specific target organ toxicity - single exposure**

Inhalation - May cause respiratory irritation. - Respiratory Tract

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**11.2 Additional Information**

Repeated dose toxicity - Rat - male and female - Oral - 3 Months - NOAEL (No observed adverse effect level) - 143 mg/kg

RTECS: GW1050000

Prolonged or repeated exposure to skin causes defatting and dermatitis., Cough, Shortness of breath, Headache, Nausea, Vomiting, Incoordination., Inhalation of high concentrations may cause:, Central nervous system depression, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Systemic effects:

After absorption of large quantities:

Headache  
Salivation  
Nausea  
Vomiting  
Dizziness  
narcosis  
Coma

The following applies to ketones in general: when vapours/aerosols occur, mucosal irritations, coughing, and dyspnoea after inhalation. The absorption of large quantities leads to: CNS depression (narcosis). Repeated skin contact leads to a degreasing effect, with secondary inflammation possible. Toxic effects on the liver and kidneys cannot be excluded after high doses. The inhalation of droplets may result in the formation of oedemas in the respiratory tract.

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

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## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to fish                      flow-through test LC50 - Pimephales promelas (fathead minnow) -  
527 - 732 mg/l - 96 h  
(OECD Test Guideline 203)

Toxicity to bacteria

### 12.2 Persistence and degradability

Biodegradability                      aerobic - Exposure time 28 d  
Result: 90 - 100 % - Readily biodegradable.  
(OECD Test Guideline 301F)

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not  
conducted

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

No data available

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Product

Waste material must be disposed of in accordance with the national and local regulations.  
Leave chemicals in original containers. No mixing with other waste. Handle uncleaned  
containers like the product itself.

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## SECTION 14: Transport information

### DOT (US)

UN number: 1915    Class: 3                                      Packing group: III  
Proper shipping name: Cyclohexanone  
Reportable Quantity (RQ): 5000 lbs  
Reportable Quantity (RQ): 100 lbs  
Poison Inhalation Hazard: No

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The life science business of Merck KGaA, Darmstadt, Germany  
operates as MilliporeSigma in the US and Canada

**MILLIPORE  
SIGMA**

**IMDG**

UN number: 1915

Class: 3

Packing group: III

EMS-

No: F-E, S-D

Proper shipping name: CYCLOHEXANONE

**IATA**

UN number: 1915 Class: 3

Packing group: III

Proper shipping name: Cyclohexanone

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**SECTION 15: Regulatory information****SARA 302 Components**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 313 Components**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

**Reportable Quantity** : F003 lbs

**Massachusetts Right To Know Components**

	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-02-16

**Pennsylvania Right To Know Components**

	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-02-16

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**SECTION 16: Other information****Further information**

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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